



## Gumilak Metal Primer

Antirust Primer for metallic Surfaces



Covering Power: 14-18 m<sup>2</sup>/lt



Drying: 1 - 2 hours, fully dry in 3 - 4 hours



Dilution: 4% with White Spirit using brush/roller, or up to 4% with Thinner No1 when using spraygun



Recoatability: 6 - 10 hours



Packing:

White: 375ml, 750ml, 2,5lt, 5lt, 10lt

Grey: 750ml, 2,5ml

Application: Brush, Roller, Spraygun

### GENERAL CHARACTERISTICS

Gumilak Metal Primer is an undercoat based on alkyd resins. It is suitable for protection of architectural surfaces, like walls, metals etc. Gives very good adhesion and elasticity. Easy to apply with very good leveling and sanding properties.

### TECHNICAL CHARACTERISTICS

<b>Texture</b>	Semigloss up to 10-25 units in 60°.
<b>Specific weight</b>	1,54 - 1,57 kg/lt (white). 1,53-1,56 Kg/lt (grey).
<b>Covering power</b>	14-18 m <sup>2</sup> /lt per coat, depending on the surface.
<b>Dilution</b>	Up to 4% on volume with SMALTOLUX WHITE SPIRIT for application by brush or roller, for airless spray application use up to 4% on volume with No 1 thinner of VECHRO.
<b>Drying</b>	1-2 hours touch free. Through drying 3 - 4 hours.
<b>Recoatability</b>	6-10 hours after application. It is recommended that surface should be recoated after first layer's hardening. Those times elongate under bad weather conditions.
<b>VOC class</b>	a. "Interior/exterior trim and cladding paints for wood and metal" Type SB. VOC limit =300 gr/lt. b. "Blocking Primers" Type SB. VOC limit =350 gr/lt. Max VOC of product ready for use= 295 gr/lt. The paint contains also solvents which are not considered as VOC. It fulfills the requirements of E.C. legislation after 2011. VOC: organic volatile compounds with boiling point < 250°C.
<b>Shades</b>	White and Grey.



## SURFACE PREPARATION

Clean the surface of dust, oil, crooked paints, rust. Sandpaper surface before stain, especially if it was oil painted. Prime metallic surfaces with one coat OXIDOL primer or MINIO extra for better anticorrosive protection.

## APPLICATION

Stir well till thinner is fully embodied. Apply one-two coats Gumilak Metal Primer. For better protection, primed surfaces should be painted with the suitable finish paint such as Gumilak metal, Smaltolux extra or any enamel paint from VECHRO.

## CLEANING EQUIPMENT

While working keep your equipment wet, either in the pot, or in the paint lauder. Strain well your tools from paint back to the pot and clean immediately with thinner, water and soap.

## APPLICATION CONDITIONS

Temperature 8-30 °C and relative humidity lower than 80%. Contrary weather conditions may degrade paint's quality.

## STORAGE

Store in a cool place, protect from freezing and sun exposure. Close the can well after application to keep in good condition. Recover unused paint for re-use. Reuse of paint can effectively minimize the product's life cycle environmental impact.

## LABELLING

More information in Material Safety Data Sheets (MSDS).

## SAFETY

Read the tag on the back side of the product. Keep out of the reach of children.



The technical data and instructions included in this technical leaflet are based on audits of confidential laboratories and result of the knowledge and experience of the company's scientific staff. The quality of the product is guaranteed by the company, which is aligned with the requirements of ISO 9001, 14001 and EMAS. As a producer, we are not responsible for any damage or damage caused if the product has not been used for proper application and in accordance with its instructions for use.