



GUMILAK

Alkyd Eanamel Paint
with Anticorrosive Properties

Gloss & Satin & Mat



Covering Power: 14-16 m²/lt



Drying: 2 - 3 hours



Dilution: 5% on volume with
Smaltolux White spirit, OR

8% on volume with Thinner No1



Recoatability: 18 hours



Packing:

Gloss: 200ml, 375ml, 750ml, 2,5lt, 5lt

Satin: 750ml, 2,5lt

Mat Black: 375ml, 750ml, 2,5lt



Application: Brush, Roller, Spraygun

GENERAL CHARACTERISTICS

High quality new generation synthetic enamel, suitable for interior and exterior use with low VOC and enhanced anticorrosive properties. It can be applied on metallic surfaces performing excellent hardness development, very good mechanical properties and great resistance in UV and adverse weather conditions. Very good surface and through hardening and excellent adhesion and water resistance. It has great covering power and very good brush ability. By adding high solids hardener GUMILAK we can get even quicker drying properties, better hardness development and more durable coating surface.

TECHNICAL CHARACTERISTICS

Techure	Gloss 86 - 88 units in 60°. Satin 35 - 45 units in 60°. Mat <4 units in 60°.
Specific weight	1,19 - 1,23 kg/lt (Gloss - White) 1,22 - 1,26 kg/lt (Satin - White). 1,32 - 1,40 kg/lt (mat - Black).
Covering power	14-16 m ² /lt per layer, in already well-primed surface.
Dilution	Up to 5% on volume with SMALTOLUX WHITE SPIRIT for application by brush or roller, for airless spray application use up to 8% on volume with No 1 thinner of VECHRO.
Drying	2-3 hours touch free.
Recoatability	Recoatible 18 hours after application or after first layer's hardening. These times prolong under cold and wet weather conditions.
VOC class	Type SB. VOC limit =500 gr/lt. Max VOC of product ready for use= (white)450 gr/lt, (shades)499 gr/lt. The paint contains also solvents which are not considered as VOC. VOC: organic volatile compounds with boiling point < 250°C.
Use of high solids hardener Gumilak	Up to 10% on volume Hardener GUMILAK. No extra dilution for application by brush or roller. For spray application dilute with an additional 4-8% Thinner No 1 of VECHRO on volume of paint. The pot-life after the addition of hardener is 8-12 hours.



SURFACE PREPARATION

Clean the surface of dust, oil, cropped paints, rust. Sandpaper surface before application and clean well from dust. On metal surfaces it is proposed one coat of OXIDOL anticorrosive primer.

APPLICATION

Stir well. Apply one or two coats GUMILAK metal anticorrosive.

CLEANING EQUIPMENT

While working keep your equipment wet, either in the pot, or in the paint lauder. Strain well your tools from paint back to the pot and clean immediately with thinner, water and soap.

APPLICATION CONDITIONS

Temperature 8-30 0C and relative humidity lower than 80%. Contrary weather conditions may degrade paint's quality.

STORAGE

Close well after use. Store in a cool place. Protect from freezing and direct sun exposure.

LABELLING

More information in Material Safety Data Sheets (MSDS).

SAFETY

Read the tag on the back side of the product. Keep out of the reach of children.



The technical data and instructions included in this technical leaflet are based on audits of confidential laboratories and result of the knowledge and experience of the company's scientific staff. The quality of the product is guaranteed by the company, which is aligned with the requirements of ISO 9001, 14001 and EMAS. As a producer, we are not responsible for any damage or damage caused if the product has not been used for proper application and in accordance with its instructions for use.