



## Vechro Pro Minio Extra

Anticorrosive Primer for Professional Use



**Covering Power:** 4 - 6 m<sup>2</sup>/lt



**Drying:** 1½- 2½ hours



**Dilution:** 5-10% on volume with SMALTOLUX WHITE SPIRIT



**Recoatability:** 18-24 hours



**Packing:** 500gr, 1kg, 5kg

**Application:** Brush, Roller

### GENERAL CHARACTERISTICS

Anticorrosive primer based on synthetic alkyd resins, with lead oxide. Gives excellent anticorrosive protection to metal surfaces even in strong corrosive conditions. Gives very good adhesion on metal surfaces. Easy to apply with very good leveling.

### TECHNICAL CHARACTERISTICS

<b>Texture</b>	Gloss, 3 - 7 units in 60°.
<b>Specific weight</b>	2,16 - 2,25 kg/lt.
<b>Covering power</b>	4 - 6 m <sup>2</sup> /kg per coat, depending on the surface.
<b>Dilution</b>	5-10% on volume with SMALTOLUX WHITE SPIRIT for application by brush or roller.
<b>Drying</b>	½-1 hours touch free. Full Drying: 6-7 h The above info refer for 20° C and 50% humidity
<b>Recoatability</b>	At least 18 hours after first application or until complete drying of the first coat. These times prolong under cold and wet weather conditions.
<b>Adhesion on metallic surfaces</b>	Excellent adhesion (GT0 - GT1).
<b>VOC class</b>	"One-pack performance coatings. Primer for ferrous substrates" Type SB. VOC limit =500 gr/lt. Max VOC of product ready for use= 375 gr/lt. It fulfills the requirements of E.C. legislation after 2011. VOC: organic volatile compounds with boiling point < 250° C.
<b>Elasticity</b>	Very good elasticity (Cylindrical Mandrel bending test 7mm: ok)
<b>Anticorrosive protection</b>	After salt spray test 240h on dry film 50µm the results are: α) Degree of blistering 8M/55 β) Degree of rusting 0,031100
<b>Shades</b>	Red-orange.



## SURFACE PREPARATION

The surface to be paint has to be cleaned of dust, oil, cropped paints and dampness. Before application one should use sandpaper to clean the surface from rust.

## APPLICATION

Dilute and stir well until full embodiment. Apply one or two coats to well-prepared surfaces. For better protection, primed surfaces should be painted with the suitable finish paint such as GUMILAK metal, SMALTOLUX extra or any enamel paint from VECHRO.

## CLEANING EQUIPMENT

While working keep your equipment wet, either in the pot, or in the paint lauder. Strain well your tools from paint back to the pot and clean immediately with thinner and with water and soap.

## APPLICATION CONDITIONS

Temperature 8-30 °C and relative humidity lower than 80%. Contrary weather conditions may degrade paint's quality.

## STORAGE

Store in a cool place, protect from freezing and sun exposure. Close the can well after application to keep in good condition. Recover unused paint for re-use. Reuse of paint can effectively minimize the product's life cycle environmental impact.

## LABELLING

- ☐ TOXIC
- ☐ HIGHLY FLAMMABLE
- ☐ DANGEROUS FOR THE ENVIRONMENT

FOR PROFESSIONAL USE ONLY

\* More information in Material Safety Data Sheets (MSDS).

## SAFETY

Read the tag on the back side of the product. Keep out of the reach of children.



The technical data and instructions included in this technical leaflet are based on audits of confidential laboratories and result of the knowledge and experience of the company's scientific staff. The quality of the product is guaranteed by the company, which is aligned with the requirements of ISO 9001, 14001 and EMAS. As a producer, we are not responsible for any damage or damage caused if the product has not been used for proper application and in accordance with its instructions for use.